

Autosampler Sampleline

If you have not read the **General Plumbing Instructions** for replacing plumbing parts on the Autosampler please do so now before continuing.

The following **Parts and/or Tools** are required to complete this installation:

- [1] *Sampleline, Autosampler* (344780)
- [1] *10-32 Tan Nut* (346201)
- [1] *1/16" Tan Ferrule* (347116)
- [1] *1/4" Deep Socket* (015902)
- [1] *15 in-oz Torque Wrench* (024140)
- [1] *Cable Tie* (619104)
- [1] *Flush Cutters* (070200)

Note: The blue highlighting in *Figure 1* has been added to the picture for clarification; the *Sampleline* provided is milky in color.

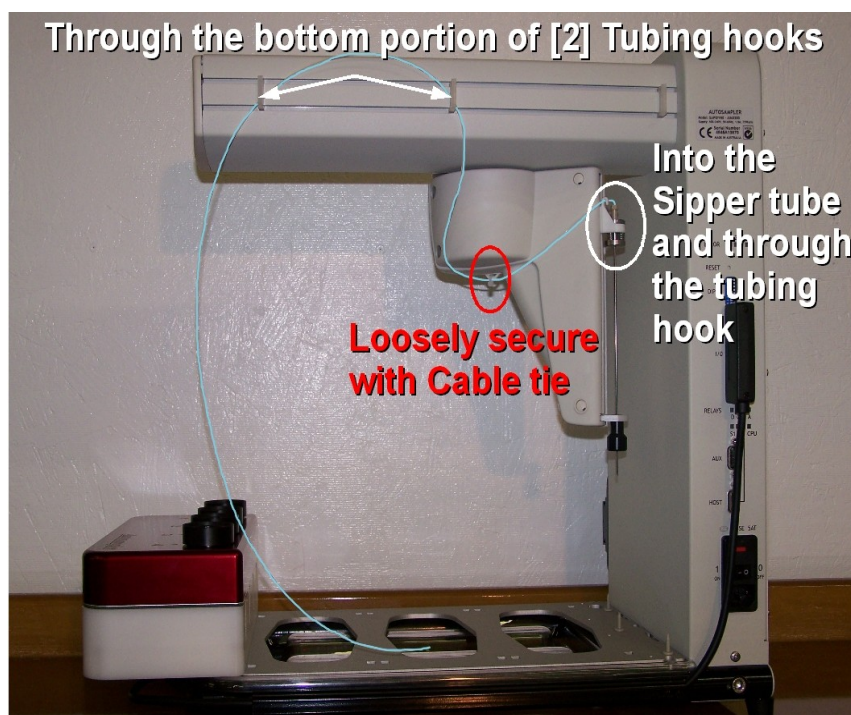


Figure 1: Routing diagram for the Autosampler Sampleline.

- Install the *Sampleline* into the top of the *Sipper Tube Adjustment Assembly* using a *10-32 Tan Nut* (346201) and a *1/16" Tan Ferrule* (347116). Torque the *10-32 Tan Nut* to 15 in-oz using the *1/4" Deep Socket* (015902) and the *15 in-oz Torque Wrench* (024140).
- Route the tubing into the tubing hook and underneath the *Autosampler arm* using a *Cable Tie* (619104) to loosely secure the tubing to the arm. Clip the end of the *Cable Tie* with *Flush Cutters* (070200).
- Route the rest of the tubing into the bottom portion of the [2] *Tubing Clips* as shown in **Figure 1**. Rest the remaining tubing onto the *Location Mat*.